

## HollySys LE/LM PLC

Supported Series: HollySys LE/LM series PLC

Website: <http://www.hollysys.com/>

### HMI Setting:

| Parameters   | Recommended        | Options | Notes |
|--------------|--------------------|---------|-------|
| PLC type     | HollySys LE/LM PLC |         |       |
| PLC I/F      | RS485 2W           |         |       |
| Baud rate    | 38400              |         |       |
| Data bits    | 8                  |         |       |
| Parity       | None               |         |       |
| Stop bits    | 1                  |         |       |
| PLC sta. no. | 1                  |         |       |

### Device Address:

| Bit/Word | Device type | Format | Range     | Memo |
|----------|-------------|--------|-----------|------|
| B        | %IX         | DDDDo  | 0 ~ 81907 |      |
| B        | %MX         | DDDDo  | 0 ~ 81907 |      |
| B        | %QX         | DDDDo  | 0 ~ 81907 |      |
| W        | %IW         | DDDD   | 0 ~ 8190  |      |
| W        | %QW         | DDDD   | 0 ~ 8190  |      |
| W        | %MW         | DDDD   | 0 ~ 8190  |      |
| W        | %MD         | DDDD   | 0 ~ 8190  |      |
| W        | %MR         | DDDD   | 0 ~ 8190  |      |

## Wiring Diagram:

### RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

**The following is the view from the soldering point of a connector.**

